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question concerning this manual, please con-sult your Yamaha dealer. NOTE: The F75TR, F90TR and the standard acces-sories are used as a base for the explanations and illustrations in this manual.

Therefore some items may not apply to every model. EMU25110 F75, F90 OWNER 'S MANUAL ©2005 by Yamaha Motor Corporation, USA 1st edition, April 2005

## *F75/90 Owner's Manual - Maritime Propulsion*

A Yamaha outboard repair manual is a book of instructions detailing the process of how to fix or mend a boat motor back to factory specifications. A Yamaha repair manual, also termed a service manual or workshop manual, covers every aspect of repair—from basic outboard maintenance procedures to complete engine overhaul.

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